

CL - Converting Line

Lesko CL line is a proven modular platform designed for advanced, multi-functional label finishing. Its standout feature is complete flexibility – each system is configured in close collaboration with the customer to meet specific production requirements. In essence, we build the machine together with you. Available modules include:

- Unwinder module
- Printing module with IR/UV/UV LED drying systems
- Cold stamping unit
- Matrix rewind with Roll-to-Roll system
- Die-cutting module (rotary or semi-rotary) also possible with sheeting unit and receiving table
- Rewinder module

Thanks to its modular architecture, the Lesko CL line is future-ready – allowing for easy upgrades or the addition of new functions as your business evolves. All modules are fully synchronized via servo-driven technology and managed through a central multi-axis control system, ensuring seamless operation, precision, and efficiency across the entire workflow.

Whether you're expanding capabilities or optimizing label finishing, the Lesko CL line delivers unmatched versatility, performance, and scalability.



web widths: 280/380/440/530 mm
max. unwind dia.: 1200 mm max.
rewind dia.: up to 1000 mm
max. speed (winding/die cutting): 220 m/min
max. speed (semirotary die cutting): 100 m/min
max. speed (printing): 120 m/min
type of rewinder: Single shaft / Double shaft / Semi turret rewinder
/ Full turret rewinder with 4 shafts

